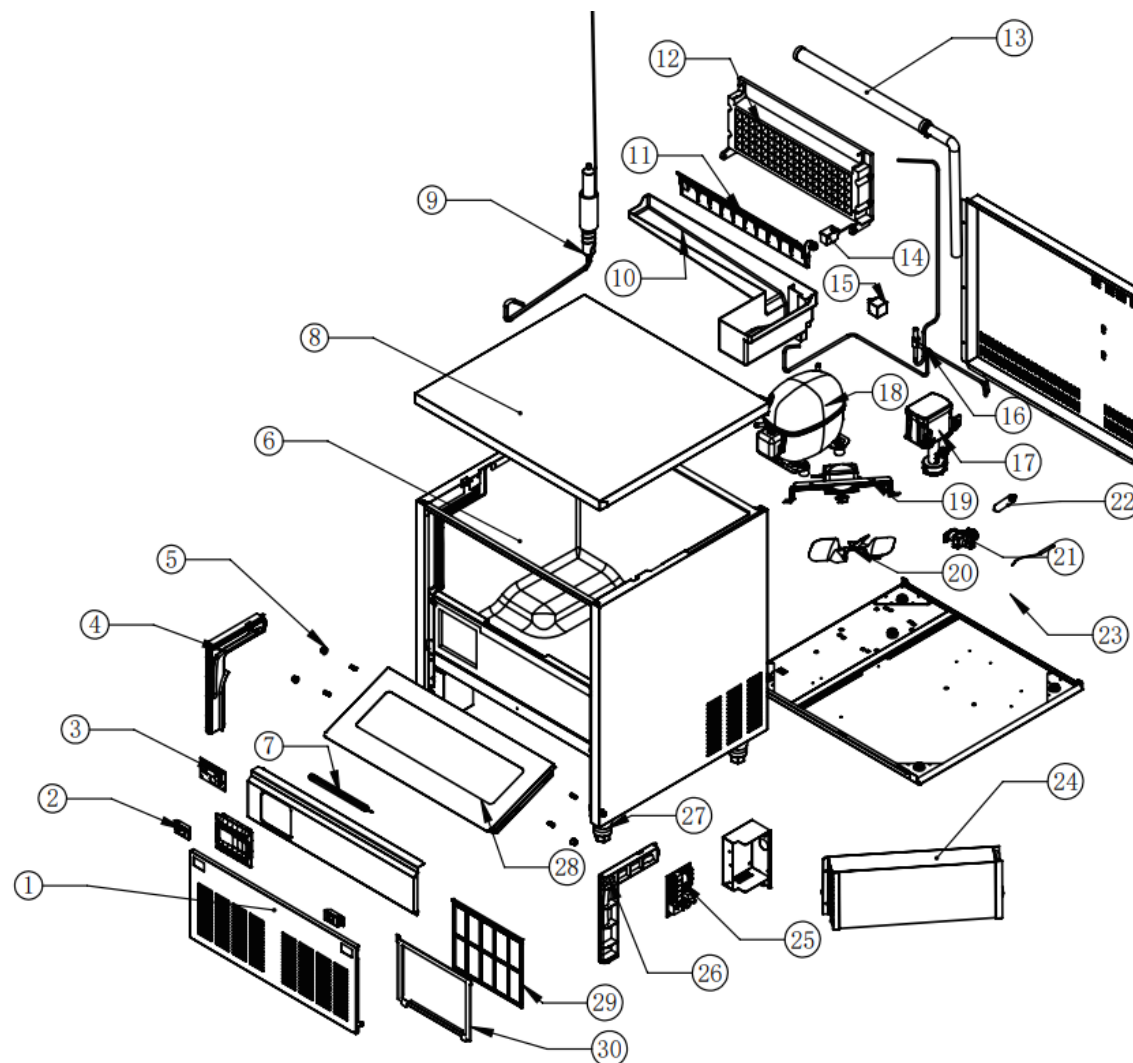


SN-81B EXPLODED DIAGRAM



SN-81B PARTS LIST

Item		FHE Part Code	Description	Remark
1		02.0.0426-01	Front Ventilation Window SUS304 -T0.8*287*646	
2		04.0.0119-00	Plastic Buckle DK725-Black	
3*		SN-25C-CP	Control Panel 54.0.0084-00 Include Display Board (Version: PD-321B)	
4		04.0.0104-00	Door Left Slide M5102	
5		04.0.0101-00	Door Roller	
6		59.0.0247-00	Foam Box Assembly 51/101BF3	
7*		08.6.0027-00	Cold Light 150MM	
8		50.0.0195-00	Top Cover Assembly	
9	Version 1	70730173	Return Air Pipe Assembly	Corresponding version:2019
	Version 2	51.0.0381-00	Return Air Pipe Assembly; Air-Cooled 81BF3-9	SN From 22080001
10		04.0.0027-00	Water Sink M5002	
11		04.0.0046-00	Skateboard M1071	
12*		06.3.0006-01	Evaporator 5 Rows*18 Columns	
13		51.1.0005-00	Spray Pipe Assembly 18 Columns	
14*		ICE FULL SWITCH-3W	Ice Full Switch 3 Wires 1390MM 08.1.0106-00	ICE FULL SWITCH-3W is replaceable with Ice Full Switch; the reverse is not.
15*		06.4.0043-00	Defrost Valve Coil; 220-240VAC 50/60HZ 6A 1100MM	
16		51.0.0379-00	Exhaust Air Pipe Assembly Air-Cooled	
17*		SN-80P-WP	Water Pump 220V 50HZ~60HZ 55.0.0012-00	

FHE After Sales Service & Support (AU)
 Phone: 1300887055
 Spares Email: spares@fedservices.com.au

FHE After Sales Service & Support (NZ)
 Phone: 09 415 6471
 Service Email: service@fedproducts.co.nz

SN-81B PARTS LIST

Item		FHE Part Code	Description		Remark
18*	Version 1	SC12MLX	Compressor 66400096		Corresponding version:2019
	Version 2	SC10MLX	Compressor 06.2.0004-00		Corresponding version:2022
	Version 3	NPY12RA	Compressor NPY12RA 06.2.0217-00 220V/50HZ R290		SN From 22080001
19*		06.1.0020-00	Fan Motor		
20		06.1.0006-00	Fan Blade φ230 34°		
21*		SK-210P-IV	Water Inlet Valve 2.6L/MIN 220V-50/60HZ 06.6.0038-00		
22	Version 1	66556352	Filter 35*250*81*8.1		Corresponding version:2019
	Version 2	06.5.0012-00	Dry Filter 06.5.0012-00		Corresponding version:2022
	Version 3	06.5.0069-00	Drier Filter φ19*110*ID2.8*ID6.35/10g		SN From 22080001
23*		08.1.0025-00	Condensation Sensor 1000mm		
24*		06.0.0069-00	Condenser; 51BF3-101BF3 450*177		
25*		SN-80P-PCB-V2	PC Board PC-446 08.0.0142-01	PCB Version History: PC-400402: 2014-2016.July; PC-400405: 2016.July-2019.July PC-401: 2019.July-2019.Oct; PC-403: 2019.Oct~2020.Oct PC-441: 2020.Jun ~2021.Apr; PC-443: 2020.Oct~ 2021.Apr PC-445: 2021.Apr~2022.Oct; PC-446: 2021.Oct-Now	PC-400402 has no substitute, no longer available ----- From PC-400405 to PC-445, all replaced by PC-446, and control panel assembly (54.0.0085-00) with version PD-321B needs to be replaced at the same time.
		N/A	Transfer line	Required Only for PC-400405 version replacement	

SN-81B PARTS LIST

Item		FHE Part Code	Description	Remark
26*		04.0.0105-00	Door Right Slide M5102	
27		07.0.0056-00	Feet Assembly	
28		SN-101B-Door	Door with Window 613.6mm X 255mm X 35.5mm 50.0.0235-00	
29*		04.0.0238-00	Filter BD-95	
30		02.0.0438-00	Filter Holder 0.7*287*211.1	
		50.0.0115-00	Solid Door 610mm x 330mm x 50mm	
		SK-81B-Door	solid Door	
		SN-81B-SPB	Spare Parts Box	
		Ice Full Switch	Ice Full Switch 2 Wires	
		08.0.0109-04	Display Board PD-321B	
		55.0.0120-00	Internal Drain Pump	SN From 25020001

*Wearable Parts

FHE After Sales Service & Support (AU)
 Phone: 1300887055
 Spares Email: spares@fedservices.com.au

FHE After Sales Service & Support (NZ)
 Phone: 09 415 6471
 Service Email: service@fedproducts.co.nz